

S I S T E M E D E P R O F I L E R O P L A S T O

Roplasto | 6002



**Documentație
Tehnică**



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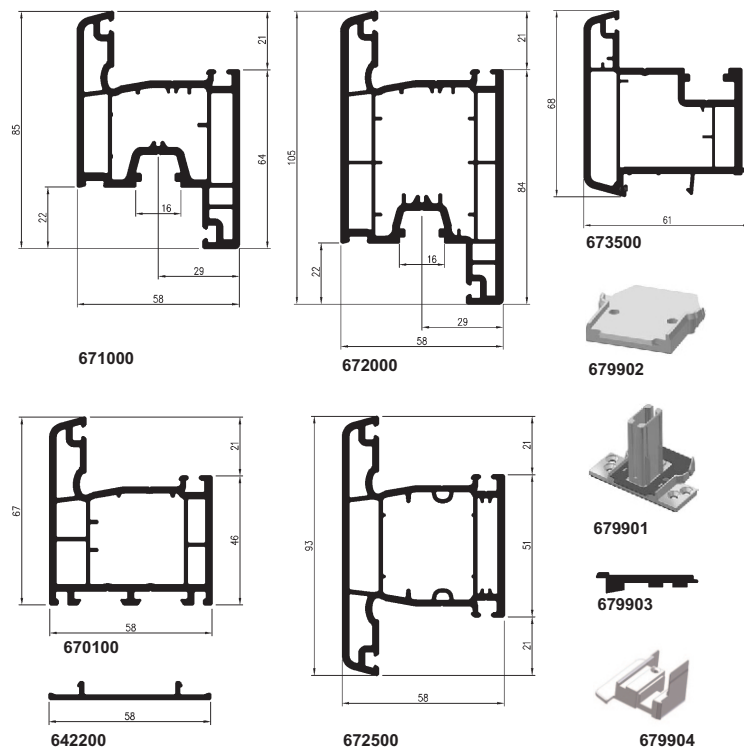
Îmbinare montanți

6

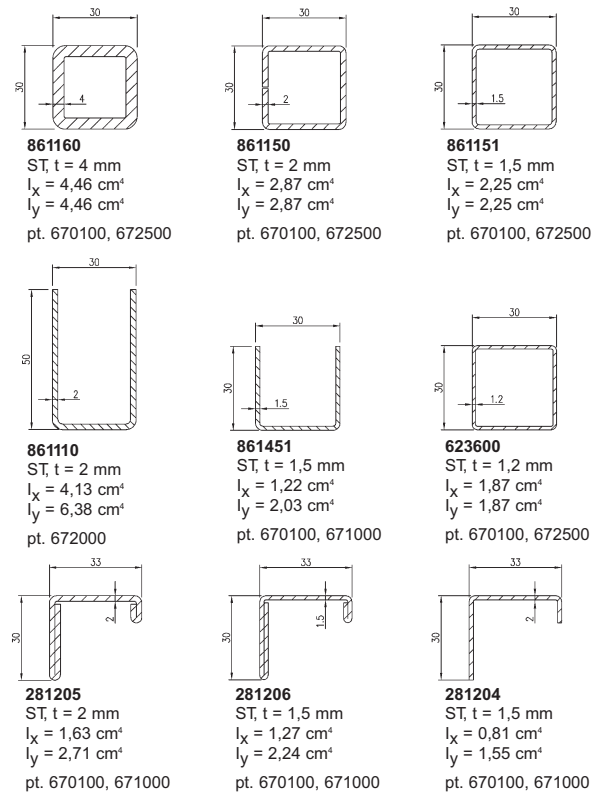
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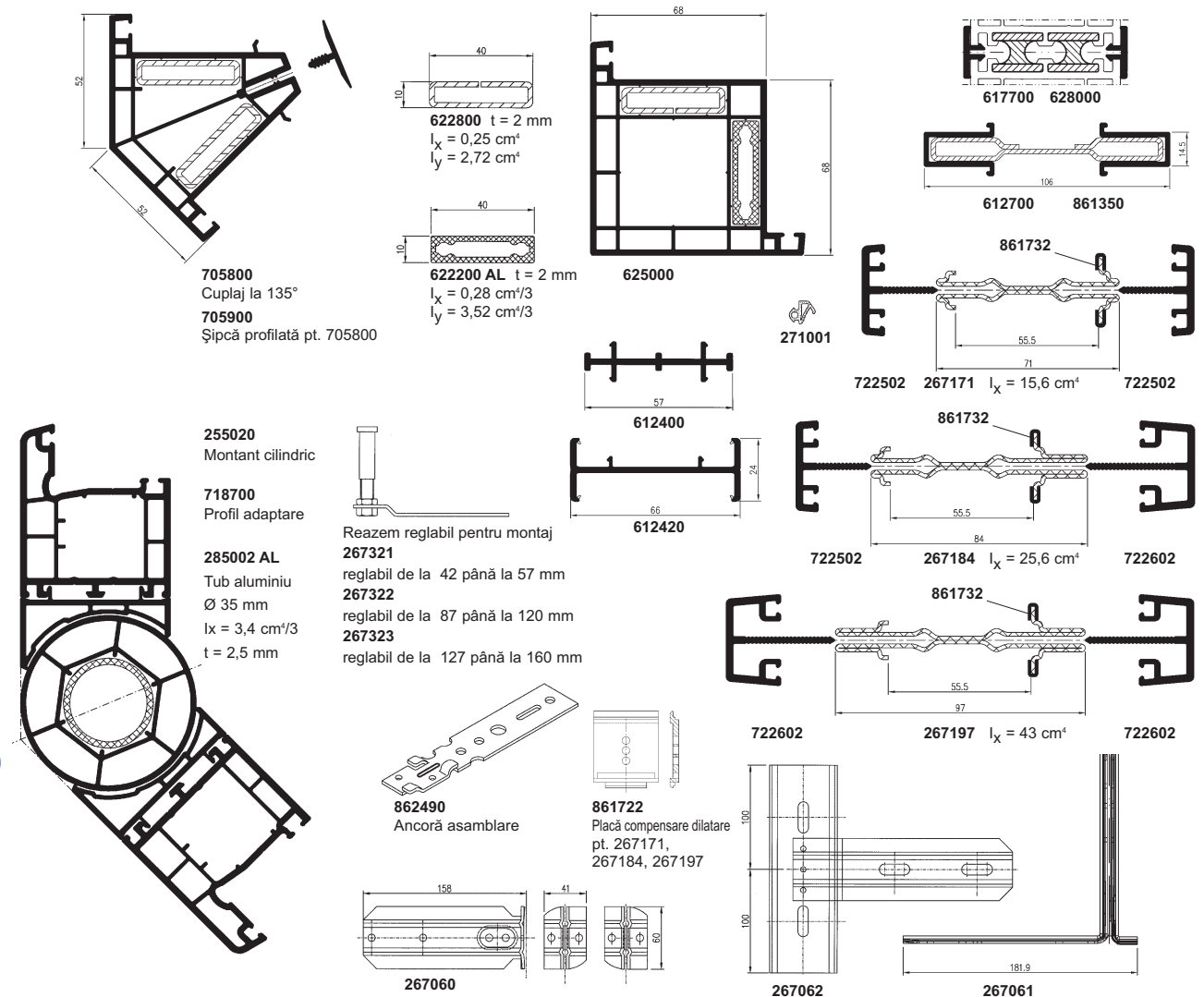
Profile principale



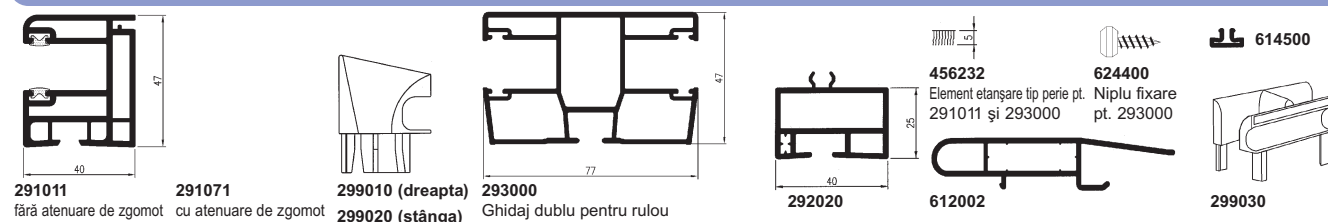
Armături



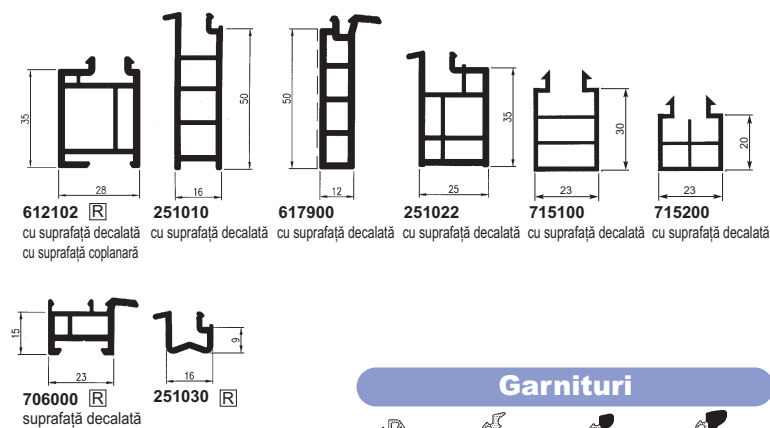
Elemente cuplare/fixare



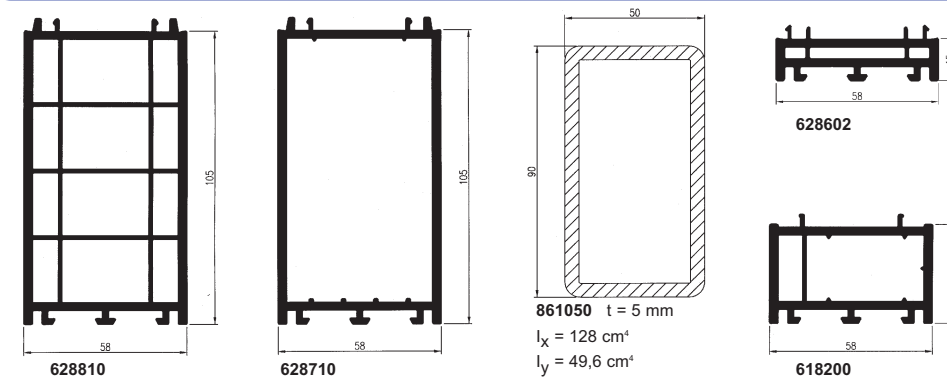
Accesorii rulouri



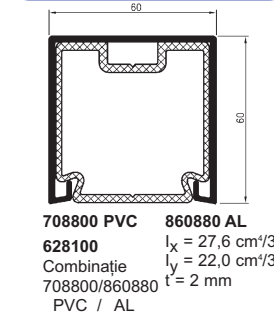
Racorduri glaf/ Lise transport



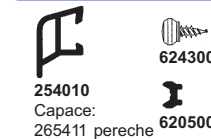
Extensii



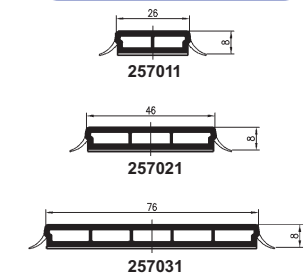
Elemente statice de rigidizare



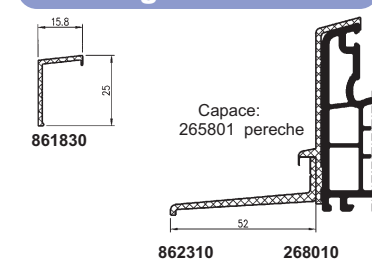
Lăcrimar



Sprose



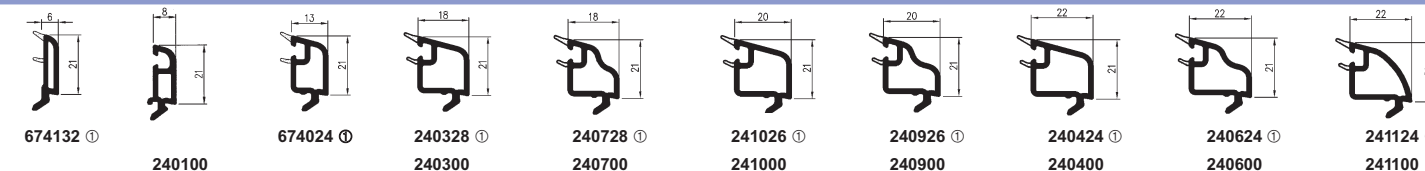
Praguri balcon



Garnituri



Baghete



① cu garnitură | ☒ R reciclat

6002-010306 ne rezervăm dreptul la modificări tehnice
Rev: 000

toate garniturile **05S05** negru
disponibile în: **12W12** alb papirus ~ RAL9018



Dimensiuni maxime - cercevea

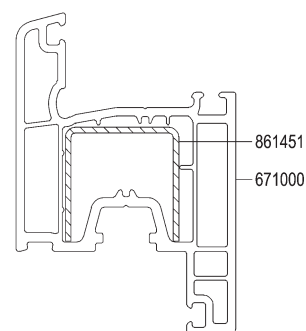
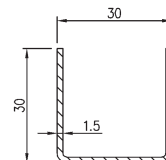
Fereastră rotativă/roto-basculantă, într-un singur canat

Armătură: **861451** în combinație cu profil cercevea 671000
281205

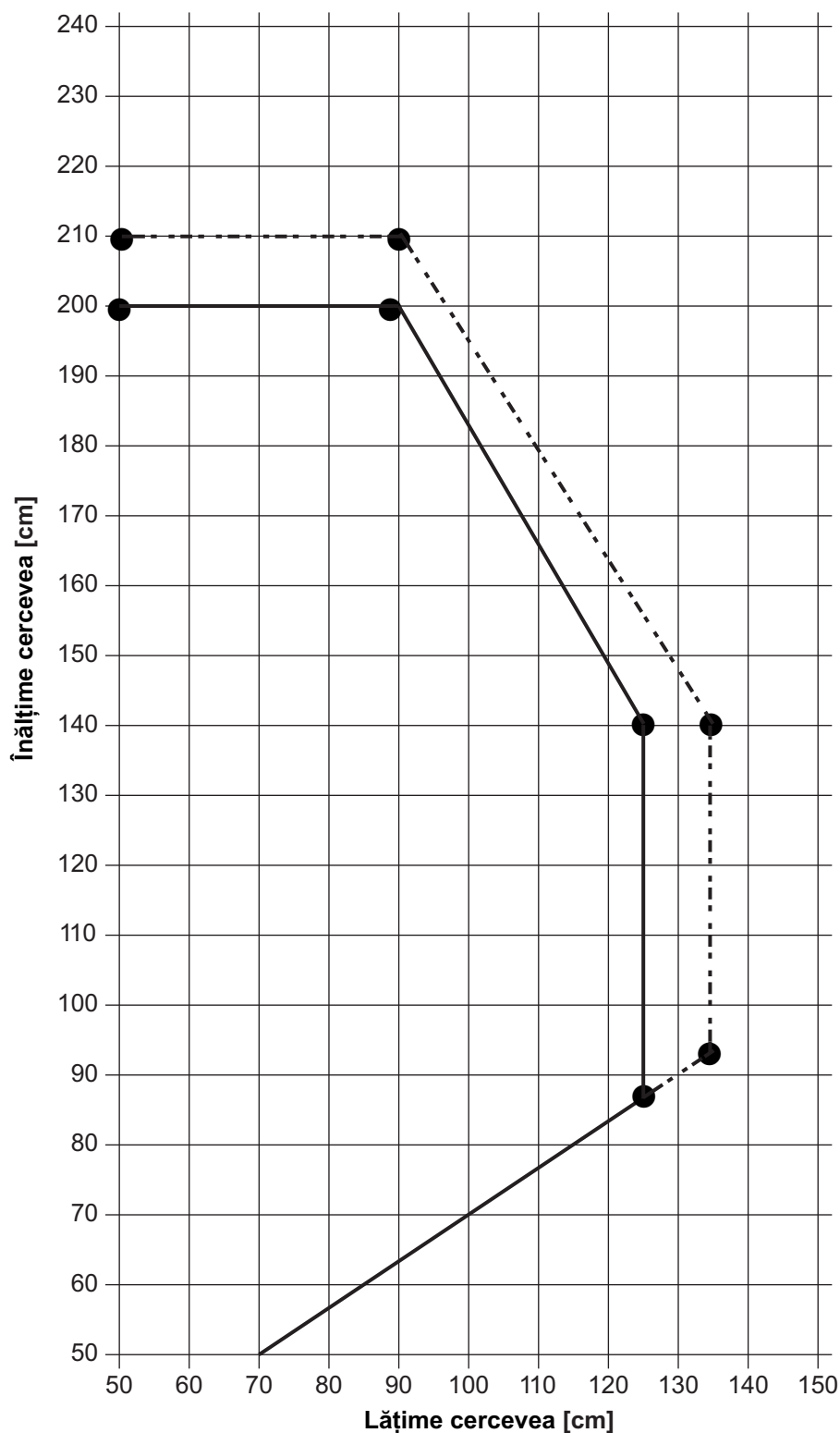
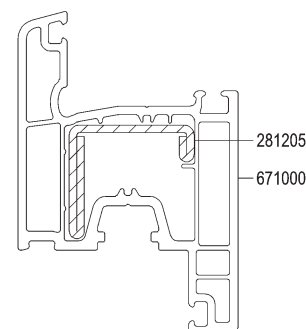
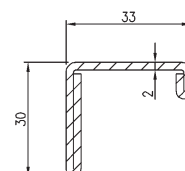
Armătură **861451**
 St 30 x 30 x 1,5 mm
 $I_y = 2,03 \text{ cm}^4$

Dimensiune maximă cercevea: —●— pentru cercevea până 50 kg cu 861451
 - -●- - pentru cercevea până 50 kg cu 281205

În cazul elementelor mai mari verificați lista de feronerie.



Armătură **281205**
 St 33 x 30/ 9,7 x 2 mm
 $I_y = 2,71 \text{ cm}^4$



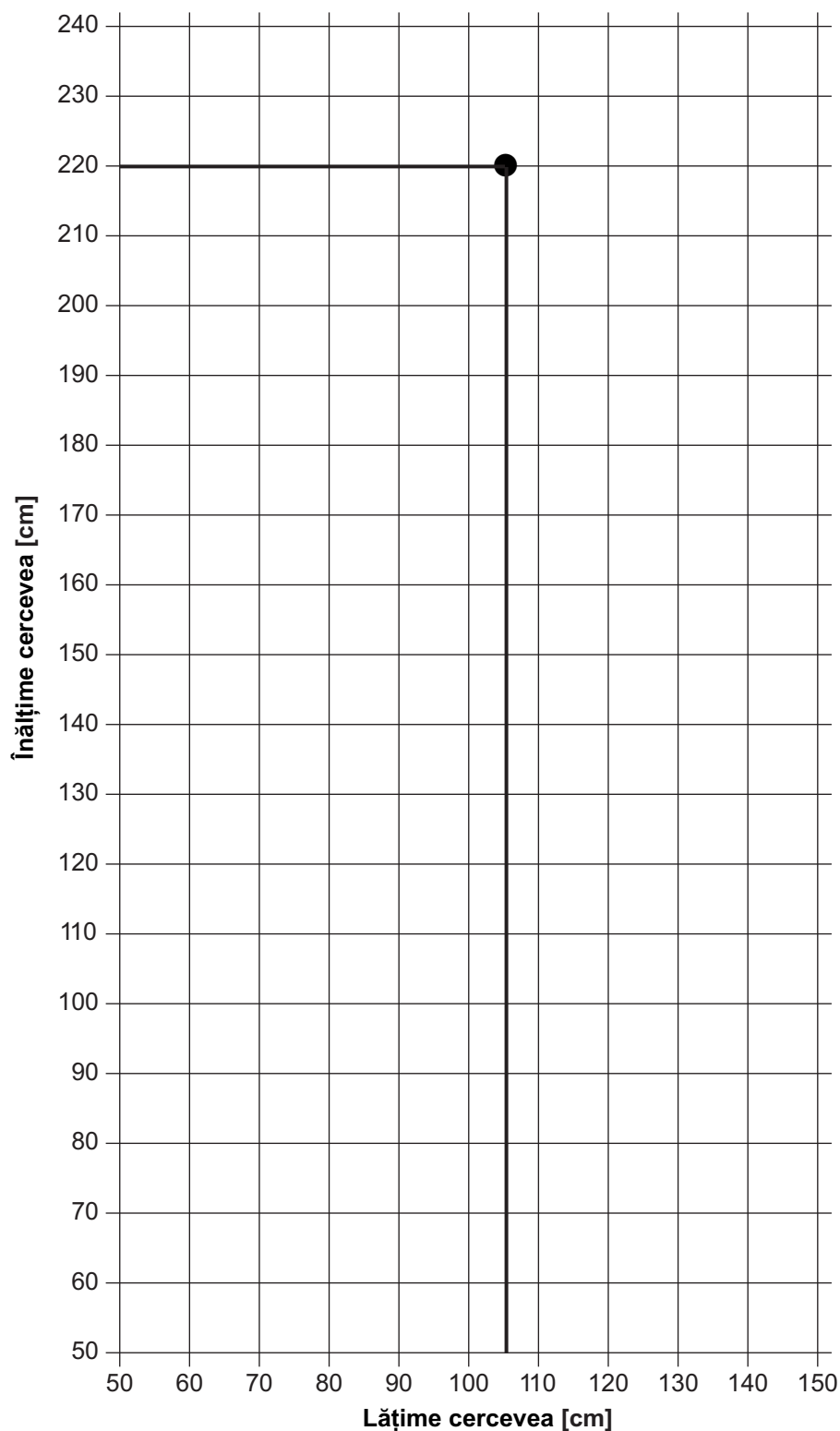
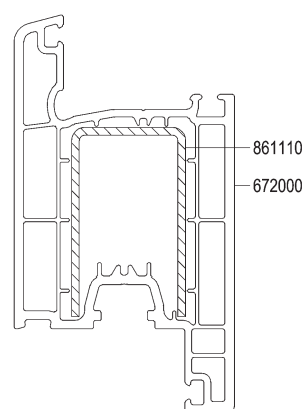
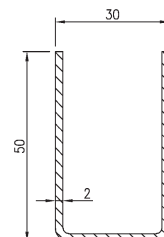


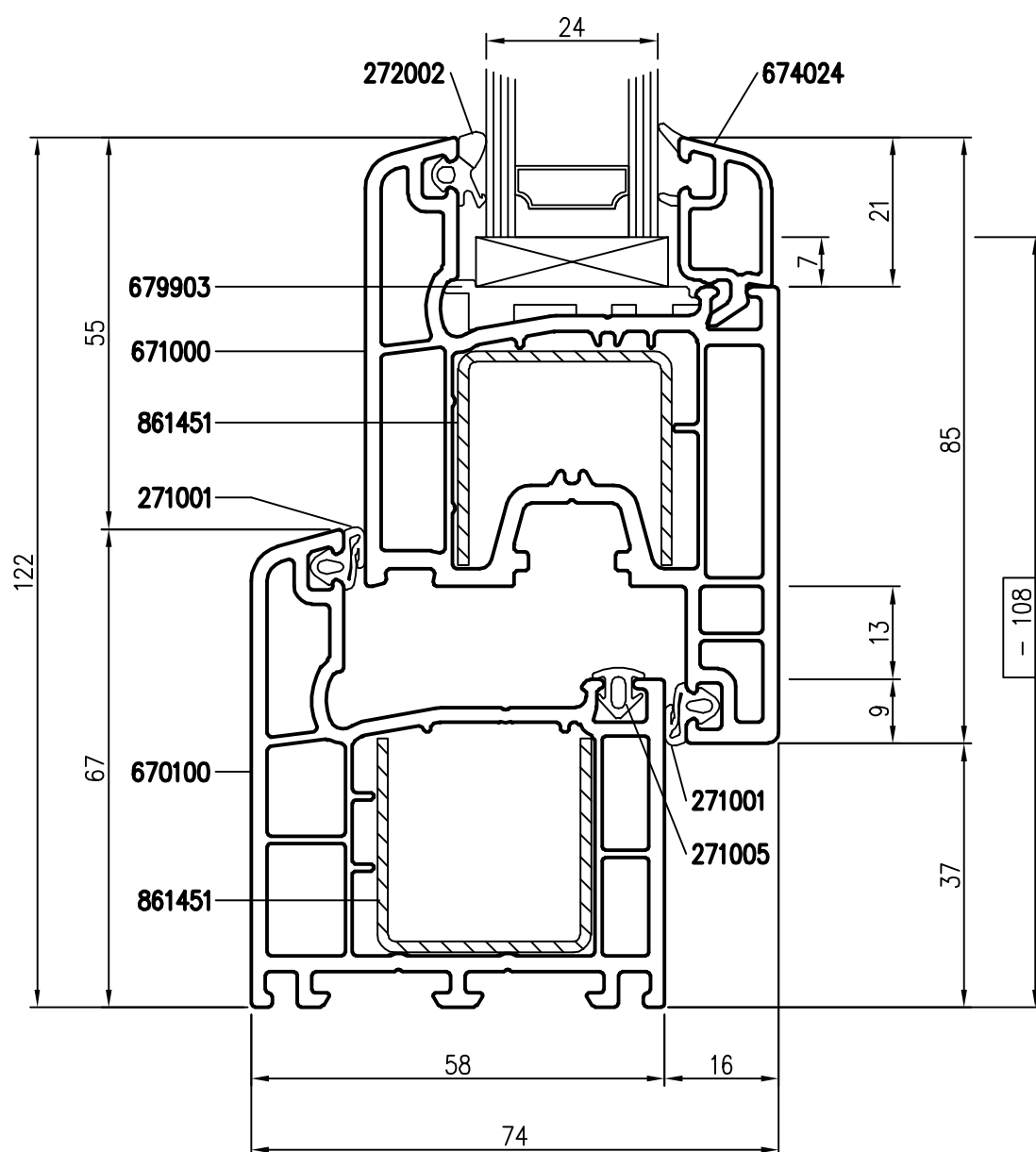
Armătură **861110**

St 30 x 30 x 2 mm

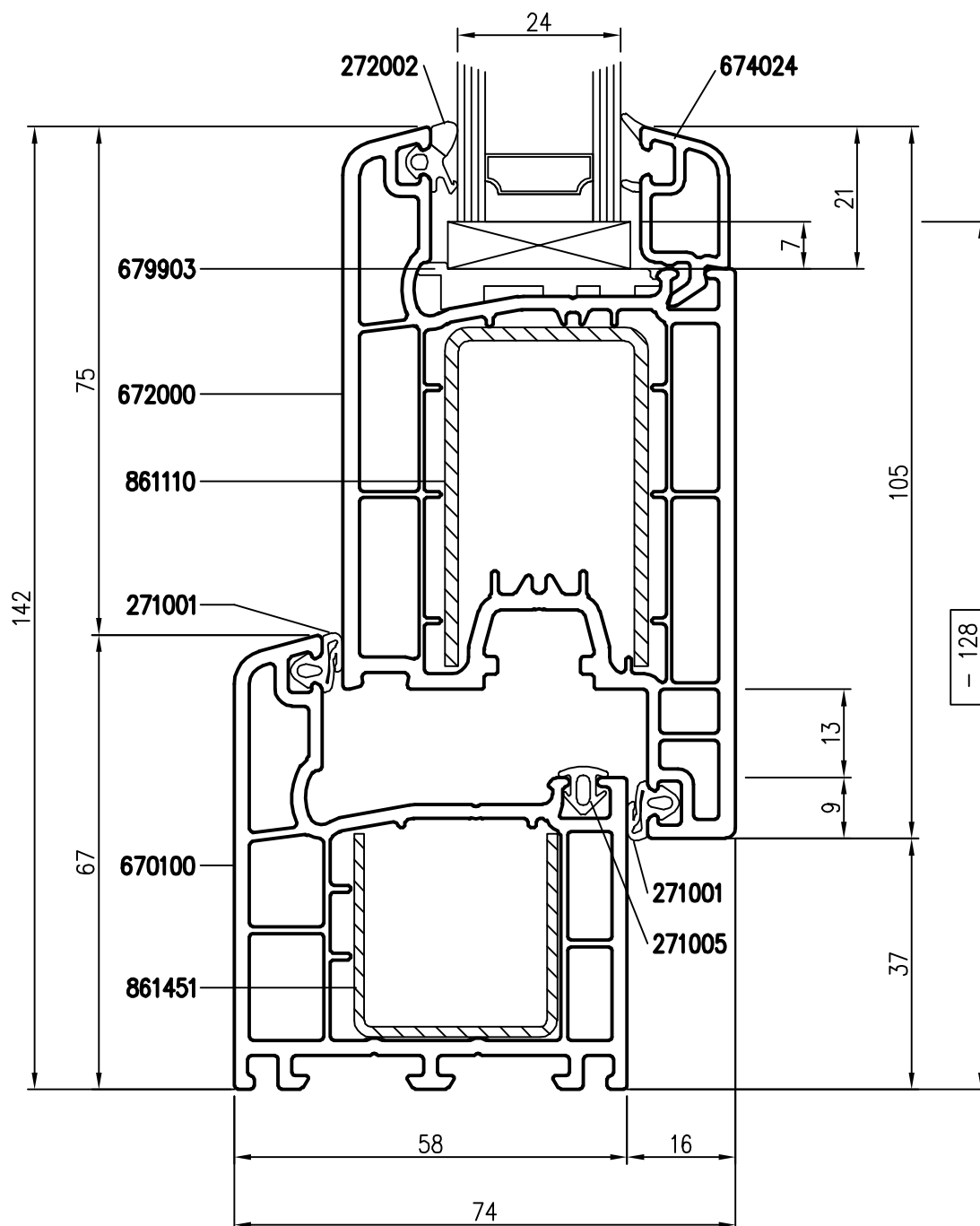
$I_y = 6,38 \text{ cm}^4$

Dimensiune maximă cercevea:  pentru cercevea până 60 kg





Profil	Articol	Oțel
Toc:	670100	861451
Cercevea:	671000	861451
Baghetă:	674024	

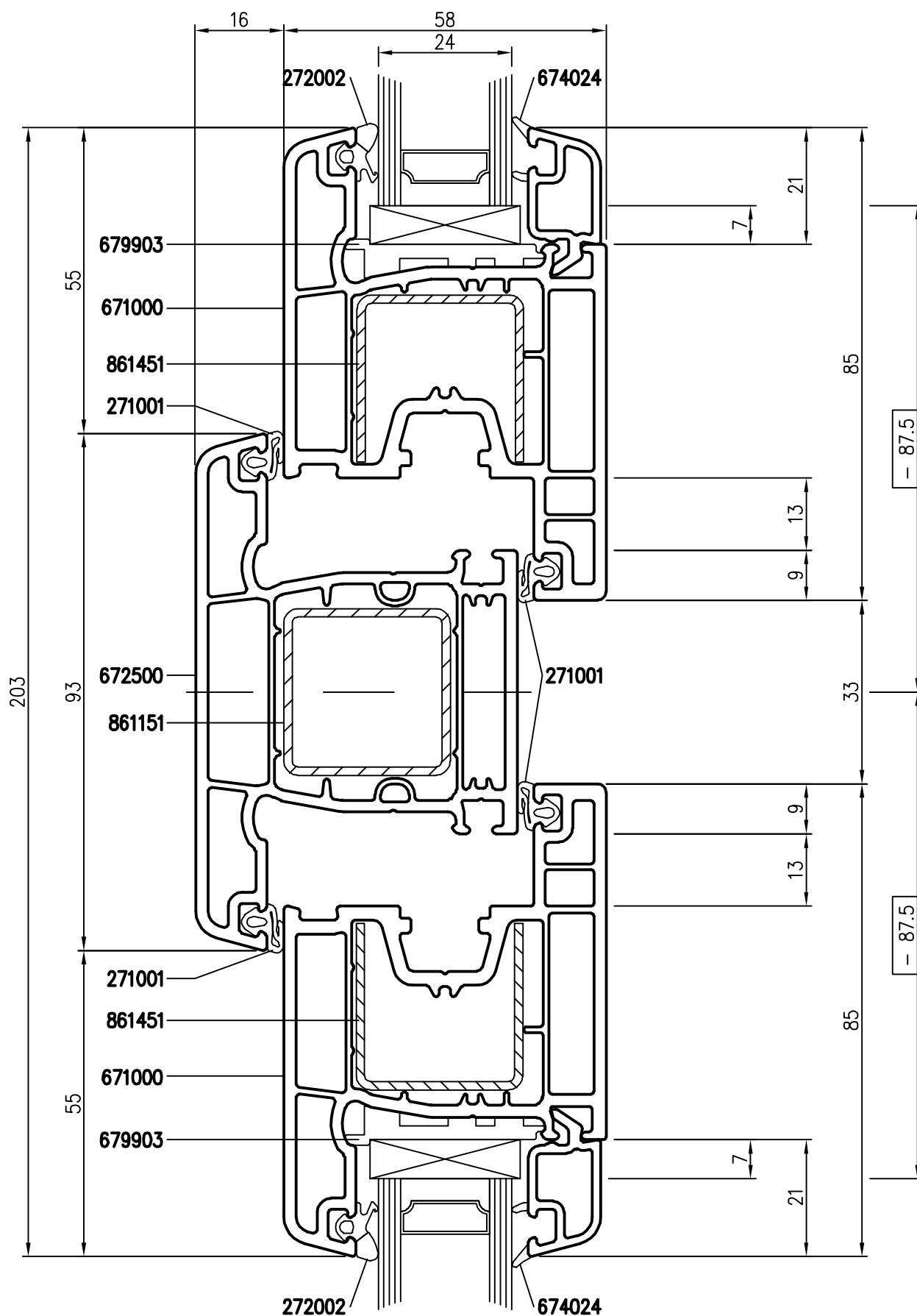


Profil	Articol	Oțel
Toc:	670100	861451
Cercevea:	672000	861110
Baghetă:	674024	



Secțiuni profile

Combinăție cercevea/montant/cercevea cu geam 24 mm (admis până la 32 mm)



- # = Dimensiune referință geam

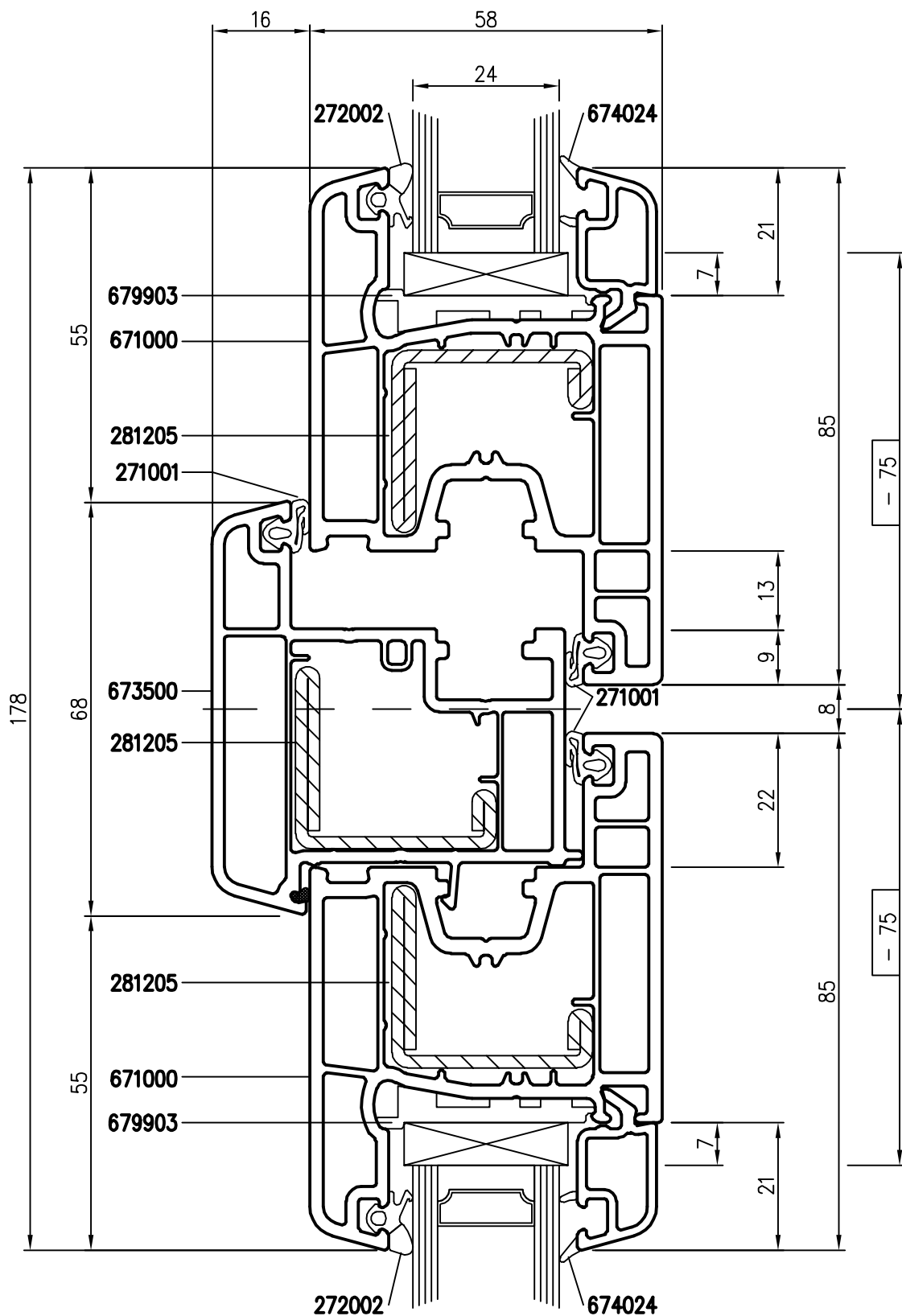
TD-6002-010306_R001 ROPLASTO își rezervă dreptul la modificări tehnice

Profil	Articol	Oțel
Montant:	672500	861151
Cercevea:	671000	861451
Baghetă:	674024	



Secțiuni profile

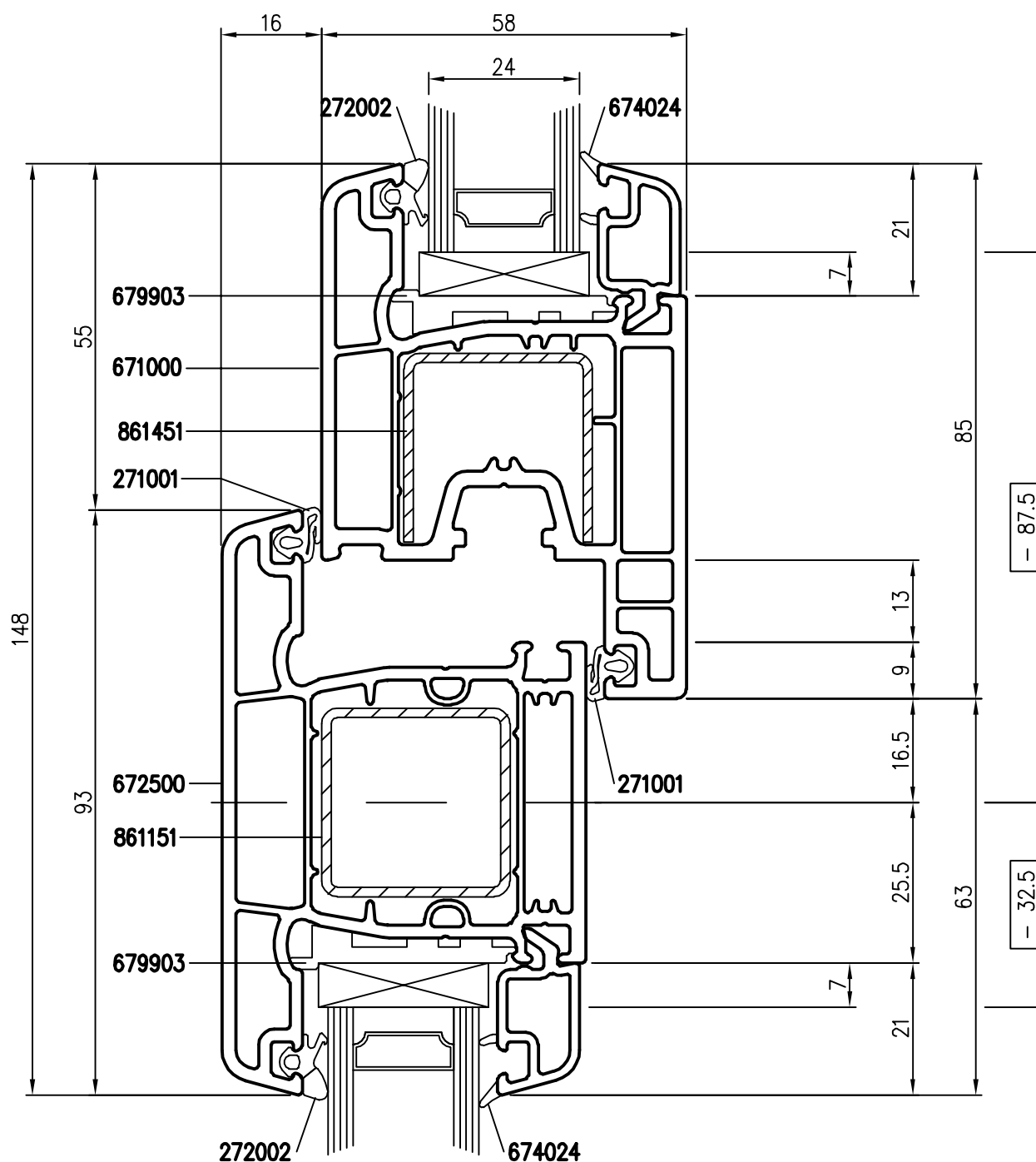
Comparație cercevea/ștulp/cercevea cu geam 24 mm (admis până la 32 mm)



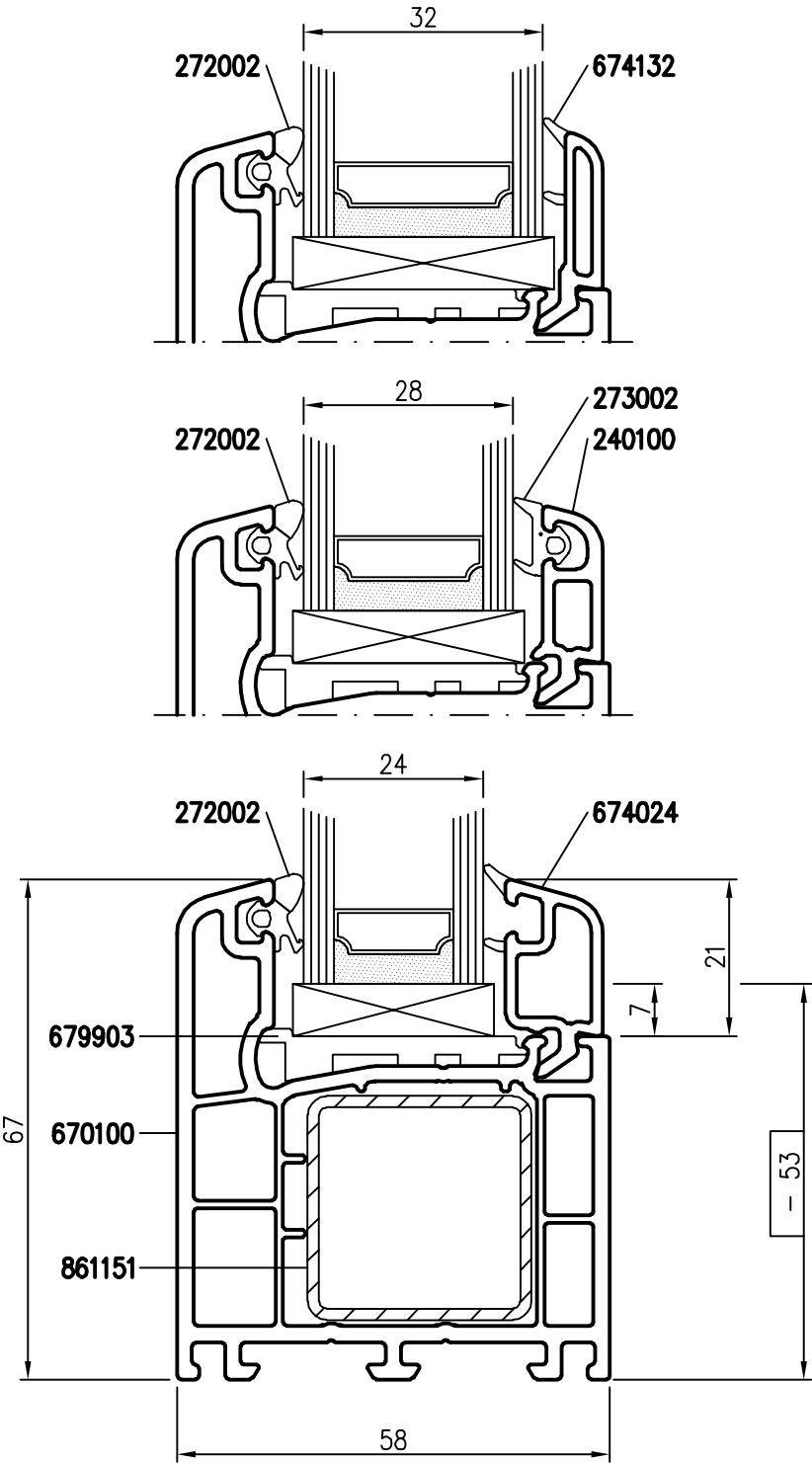
- # = Dimensiune referință geam

TD-6002-010306_R001 ROPLASTO își rezervă dreptul la modificări tehnice

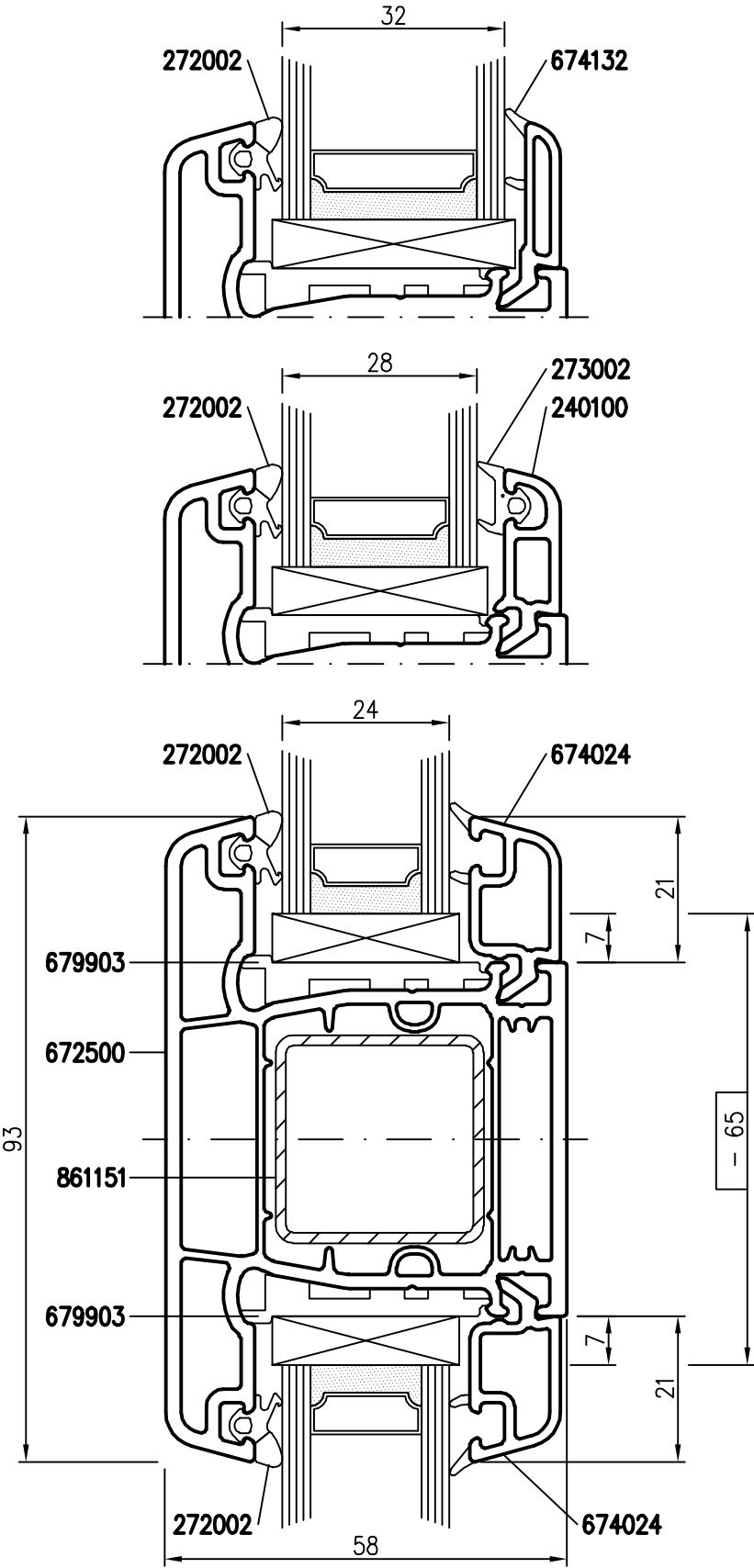
Profil	Articol	Oțel
Ștulp	673500	281205
Cercevea:	671000	281205
Baghetă:	674024	



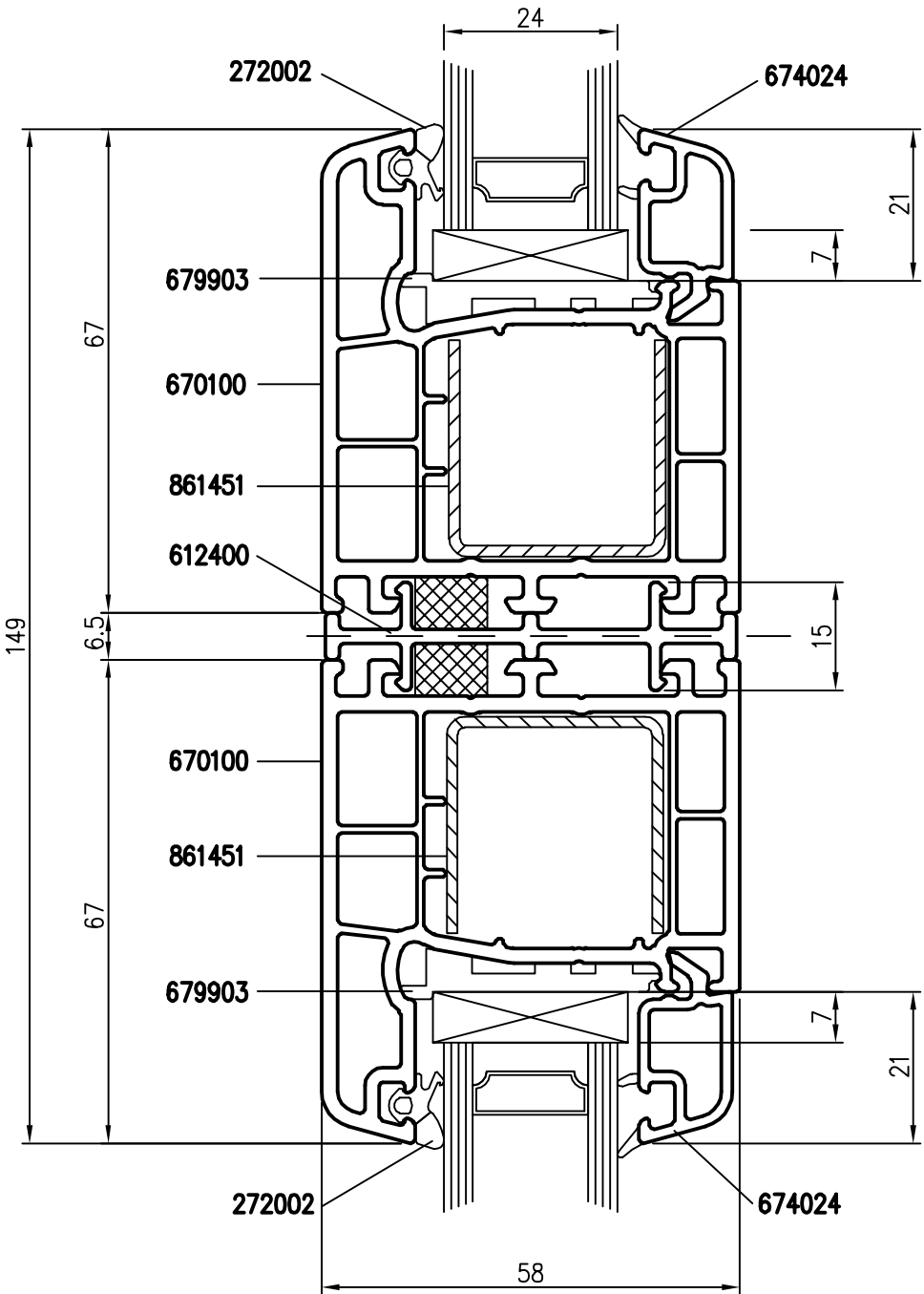
Profil	Articol	Oțel
Montant:	672500	861151
Cercevea:	671000	861451
Baghetă:	674024	



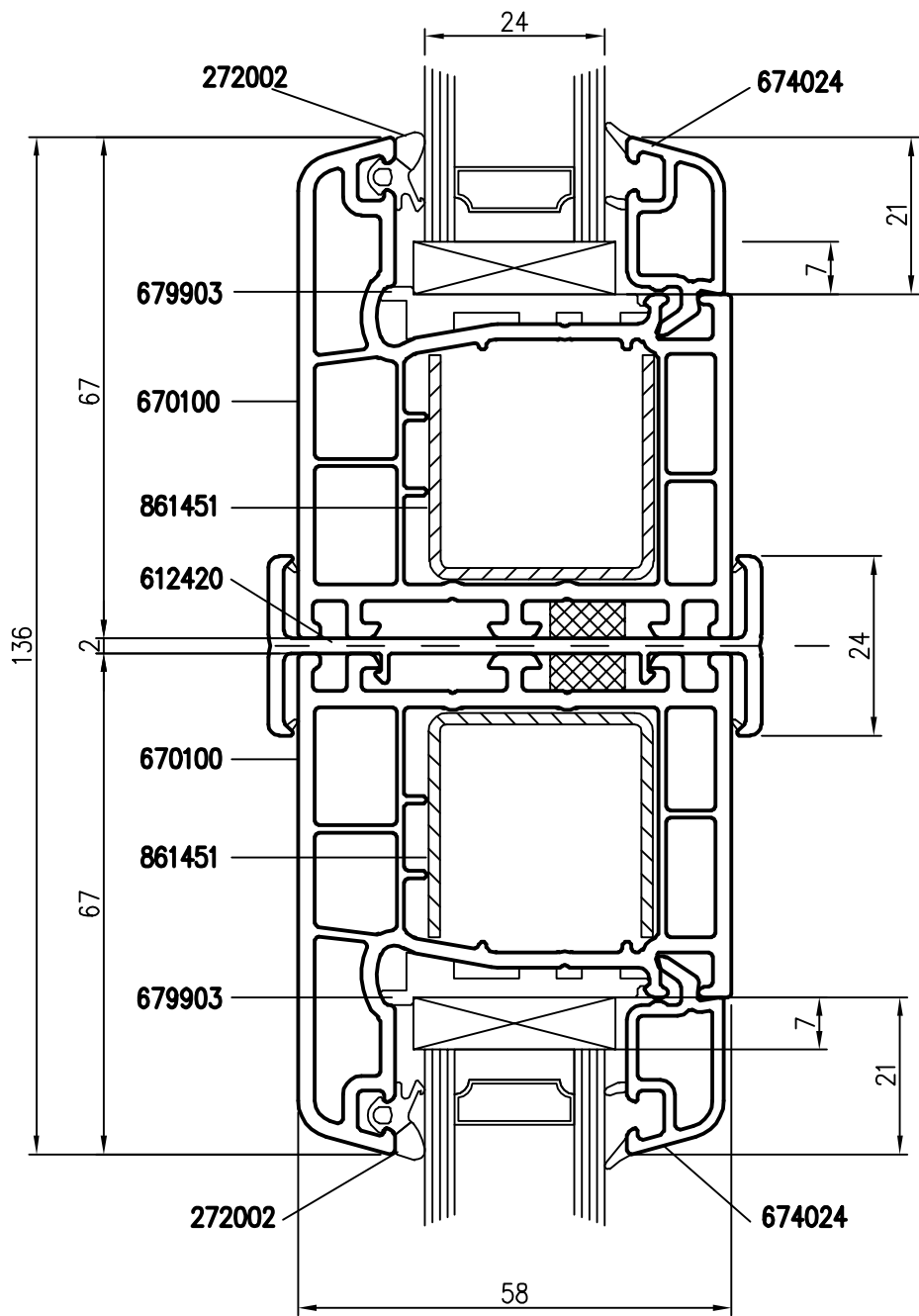
Profil	Articol	Oțel
Toc:	670100	861151
Baghetă:	674024	



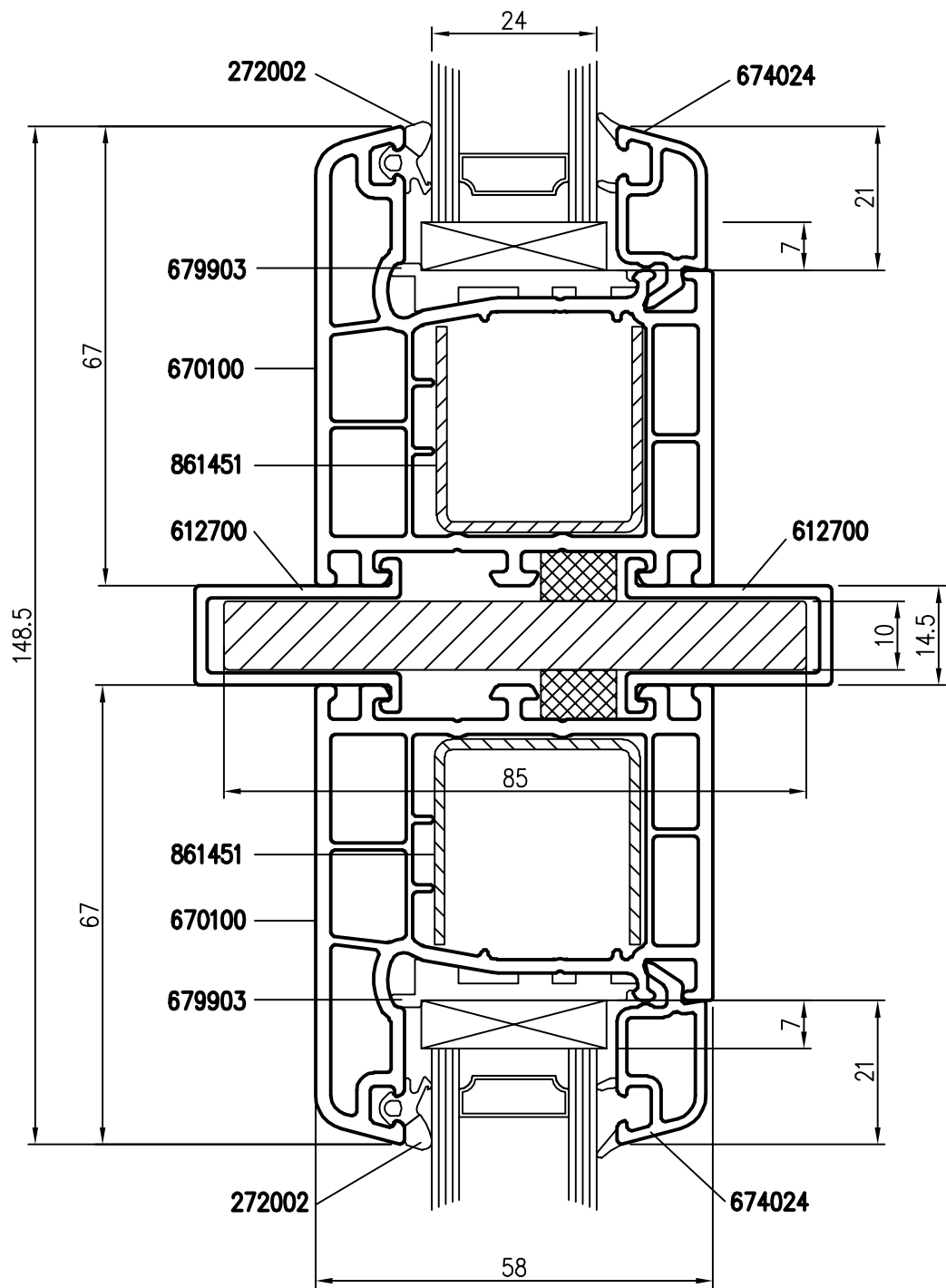
Profil	Articol	Oțel
Montant:	672500	861151
Baghetă:	674024	



Profil	Articol	Oțel
Toc:	670100	861451
Baghetă:	674024	



Profil	Articol	Oțel
Toc:	670100	861451
Baghetă:	674024	



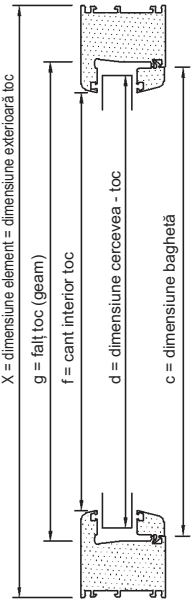
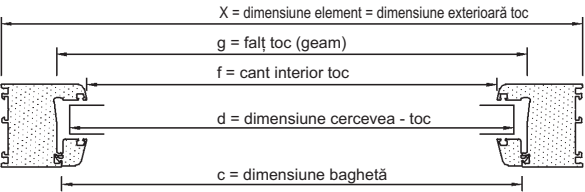
- # = Dimensiune referință geam

TD-6002-010306_R001 ROPLASTO își rezervă dreptul la modificări tehnice

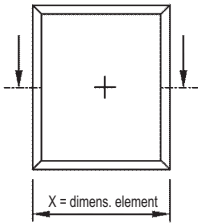
Profil	Articol	Oțel
Toc:	670100	861451
Baghetă:	674024	



Fereastră într-un singur canat
Ochi fix



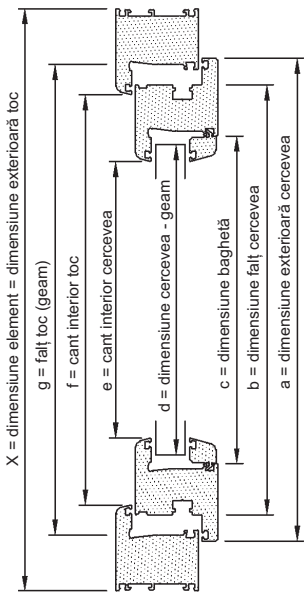
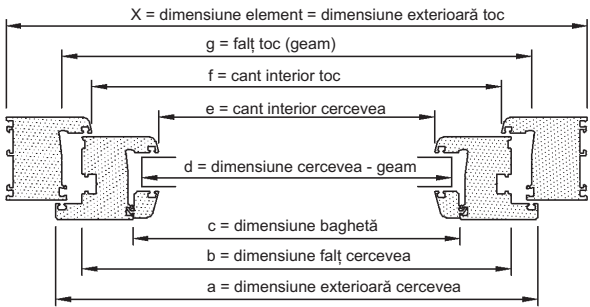
Toc	f	X - 134,0
670100	d	X - 106,0
	c / g	X - 92,0



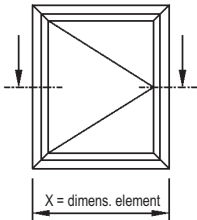
La dimensionare nu s-a ținut cont de pierderile rezultate din operația de sudare, pentru că acest parametru depinde de utilajul folosit!



Fereastră într-un singur canat
cu deschidere spre interior



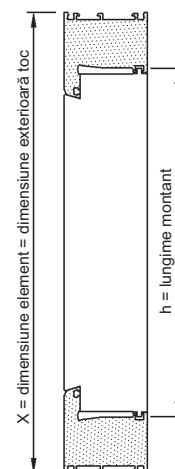
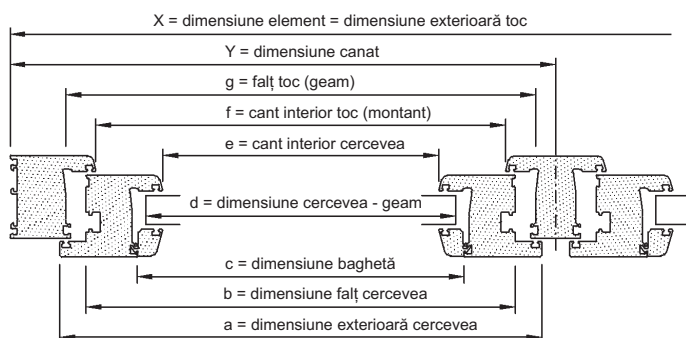
		Cercevea 671000
Toc 670100	a	X - 74,0
	b	X - 118,0
	c	X - 202,0
	d	X - 216,0
	e	X - 244,0
	f	X - 134,0
	g	X - 92,0



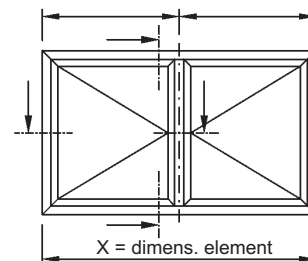
La dimensionare nu s-a ținut cont de pierderile rezultate din operația de sudare, pentru că acest parametru depinde de utilajul folosit!



Fereastră în două canate cu montant 672500 cu deschidere spre interior



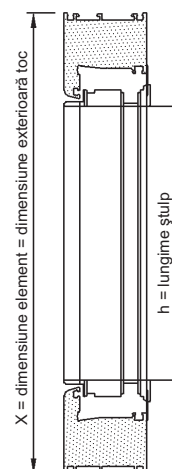
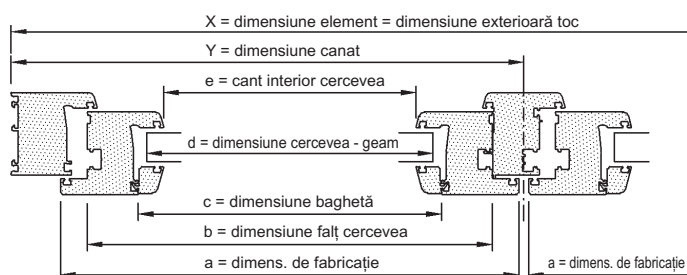
Montant 672500		Cercevea 671000
Toc 670100	a	Y - 53,5
	b	Y - 97,5
	c	Y - 181,5
	d	Y - 195,5
	e	Y - 223,5
	f	Y - 113,5
	g	Y - 71,5
Element îmbinare 679901	h	X - 82,0



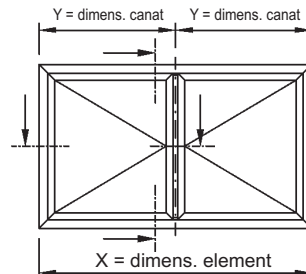
La dimensionare nu s-a ținut cont de pierderile rezultate din operația de sudare, pentru că acest parametru depinde de utilajul folosit!



Fereastră în două canate cu ștulp 673500 cu deschidere spre interior



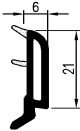
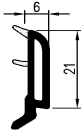
Ștulp		Cercevea
673500		671000
Toc	a	Y - 41,0
670100	b	Y - 85,0
	c	Y - 169,0
	d	Y - 183,0
	e	Y - 211,0
	h	X - 152,0



La dimensionare nu s-a ținut cont de pierderile rezultate din operația de sudare, pentru că acest parametru depinde de utilajul folosit!



Baghetă 674132

 674132	Baghete [mm]	674132 6
Standard Articole de etanșare	Garnitură geam [mm]	 3,5
Toc 670100 Cercevea 671000, 672000 Montant 672500	271201  3	32
Toc 670100 Cercevea 671000, 672000 Montant 672500	272002  3	32
	4	31
Toc 670100 Cercevea 671000, 672000 Montant 672500	272003  5	30
	6	29

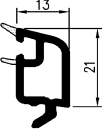
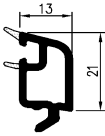


Baghetă 240100

 240100	Baghete [mm]	240100 8	240100 8	240100 8
Standard Articole de etanșare	Garnitură de vitrificare Garnitură geam [mm]	273002 	272006 	272005 
Toc 670100 Cercevea 671000, 672000 Montant 672500	271201 	3 29	3,5 28	4 28
Toc 670100 Cercevea 671000, 672000 Montant 672500	272002 	3 29	3,5 28	4 28
Toc 670100 Cercevea 671000, 672000 Montant 672500	272003 	4,5 27	5 27	5,5 26

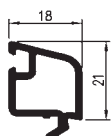
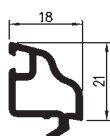
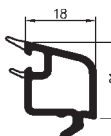
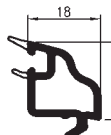


Baghetă 674024

 674024	Baghete [mm]	674024 13
Standard Articole de etanșare	Garnitură geam [mm]	 3,5
Toc 670100 Cercevea 671000, 672000 Montant 672500	271201  3	24
Toc 670100 Cercevea 671000, 672000 Montant 672500	272002  3	24
	4	23
Toc 670100 Cercevea 671000, 672000 Montant 672500	272003  5	22
	6	21

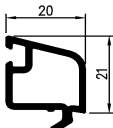
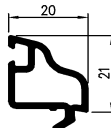
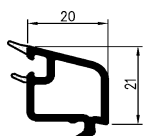
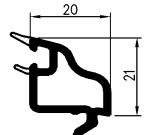


Baghetă 240300, 240328, 240700, 240728

 240300		 240700		Baghete [mm]		240328 * 240728 * 18		240300 240700 18		240300 240700 18						
Standard		Design		Garnitură de vitrificare		 		272006		272005						
Articole de etanșare		Garnitură geam		[mm]		3	3,5	4	3,5	4	4,5	5	5	5,5	6	6,5
Toc Cercevea Montant		670100 671000, 672000 672500		271201 		3	19	18	18		17	17		16		
Toc Cercevea Montant		670100 671000, 672000 672500		272002 		3	19	18	18		17	17		16		
						3,5		18	18		17			16		15
						4	18		17	17		16	16		15	
						4,5		17	17		16			15		14
Toc Cercevea Montant		670100 671000, 672000 672500		272003 		4,5		17	17		16		15	15		14
						5	17		16	16		15		14		13
						5,5		16	16		15			14		13
						6	16		15	15		14	14		13	
						6,5		15	15		14			13		12
				* Pentru geamuri de 17 mm baghete livrabile și cu garnituri introduse din fabricație cod articol xxxx28!												

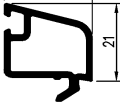
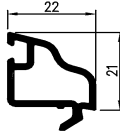
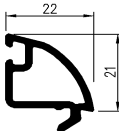
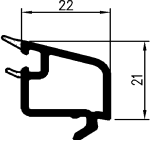
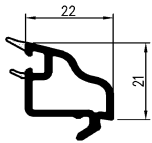
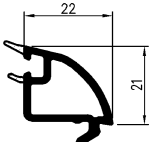


Baghetă 241000, 241026, 240900, 240926

 241000		 240900		Baghete [mm]		241026 * 240926 * 20		241000 240900 20		241000 240900 20						
Standard		Design		Garnitură de vitrificare		 		272006		 						
Articole de etanșare				Garnitură geam [mm]		3	3,5	4	3,5	4	4,5	5	5	5,5	6	6,5
Toc Cercevea Montant				271201 		3	17	16		16		15	15		14	
Toc Cercevea Montant				272002 		3	17	16		16		15	15		14	
						3,5		16		16		15		14		13
						4	16		15	15		14	14		13	
						4,5		15		15		14		13		12
Toc Cercevea Montant				272003 		4,5		15		15		14		13		12
						5	15		14		14		13	13		12
						5,5		14		14		13		12		11
						6	14		13		13		12	12		11
						6,5		13		13		12		11		10
				* Baghete livrabile și cu garnituri introduse din fabricație pentru geam 15 mm cod articol xxxx26!												



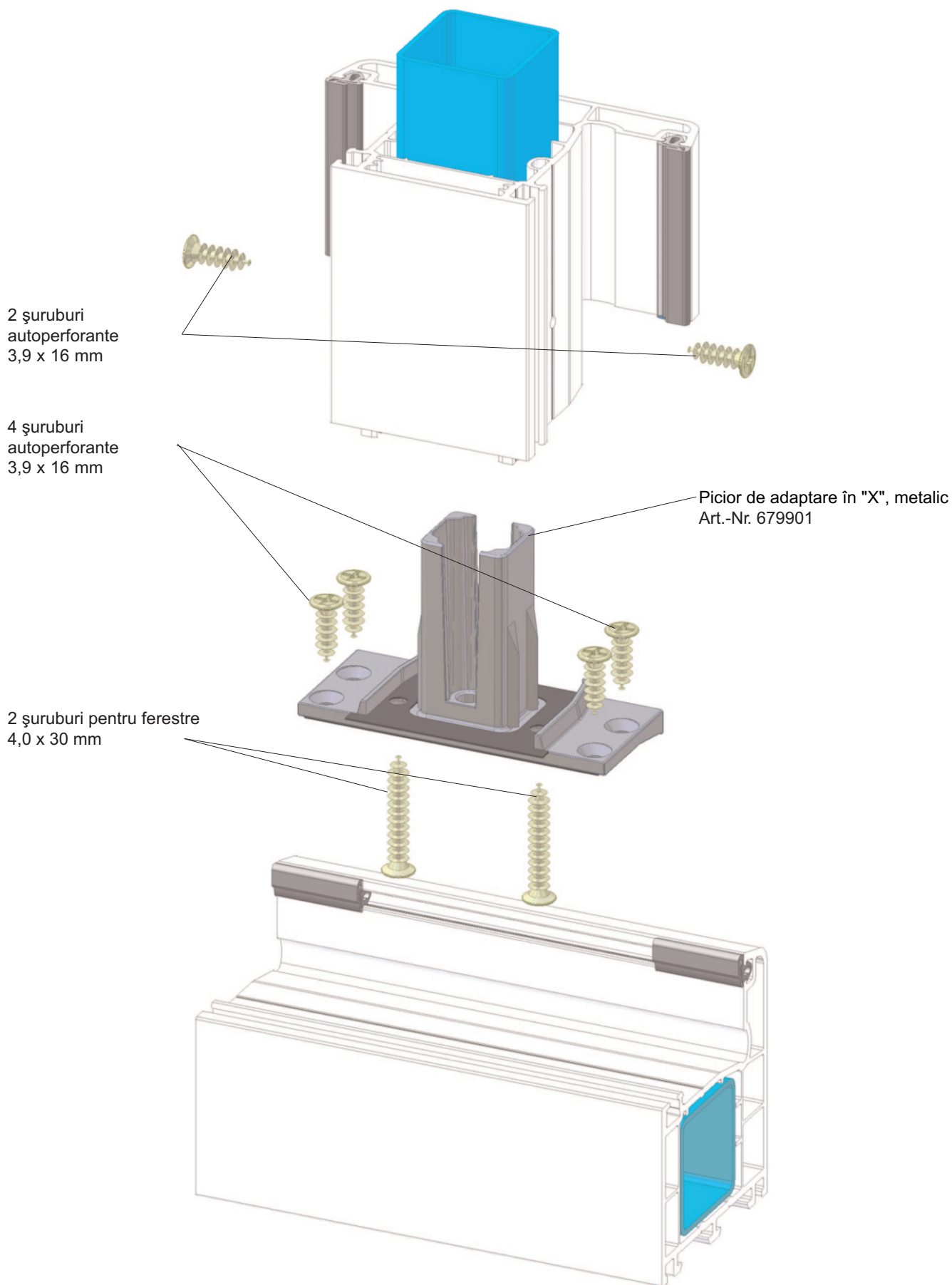
Baghetă 240400, 240424, 240600, 240624, 241100, 241124

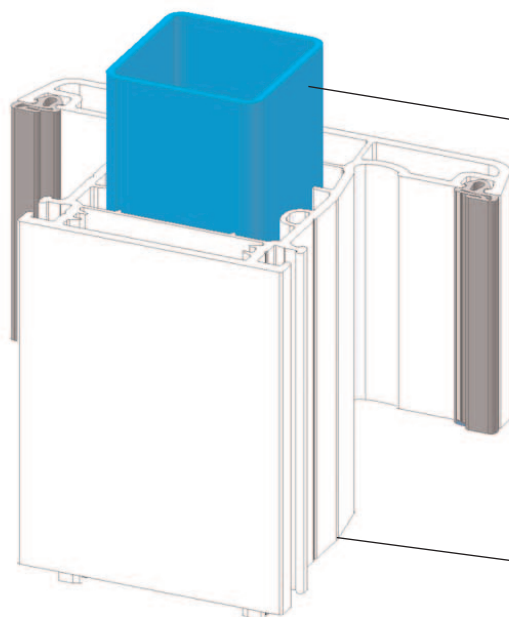
22 21  240400 Standard 22 21  240600 Design 22 21  241100 Rotunjit	Baghete [mm] Garnitură de vitrificare	240424 * 240624 * 241124 * 22 22 21  22 21  22 21 	240400 240600 22 272006 	240400 240600 22 272005 									
Articole de etanșare	Garnitură geam [mm]	3 3,5 4	3,5 4 4,5 5 5 5,5 6 6,5										
Toc Cercevea Montant 670100 671000, 672000 672500	271201  3	15 14	14 13 13 12										
Toc Cercevea Montant 670100 671000, 672000 672500	272002  3 3,5 4 4,5	15 14 14 13 13	14 13 12 12 11	13 12 12 11	11 10	10							
Toc Cercevea Montant 670100 671000, 672000 672500	272003  4,5 5 5,5 6 6,5	13 12 11 11	13 12 11 10	12 11 10	11 10	9	8						
		* Baghete livrabile și cu garnituri introduse din fabricație pentru geam 13 mm cod articol xxxx24!											



Îmbinare montanți

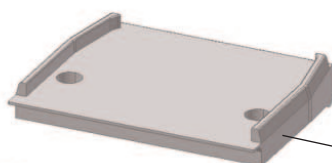
Picior adaptare metalic în X 679901



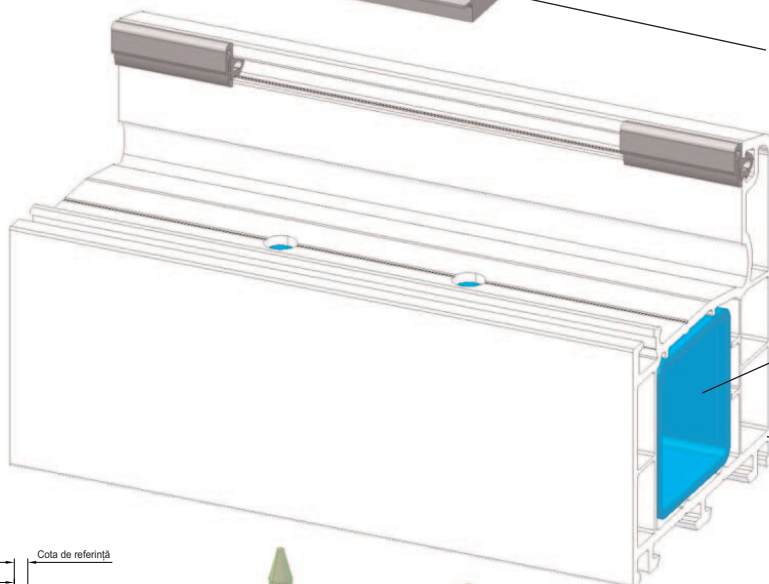


Armătură, Art.-Nr.:861150
cu 2 x 5 mm mai scurt decât montantul 672500

Montant, Art.-Nr.: 672500

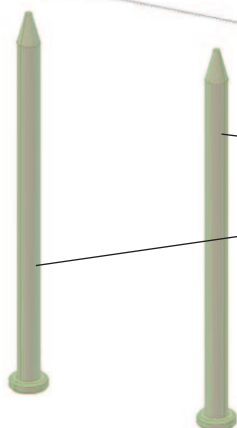
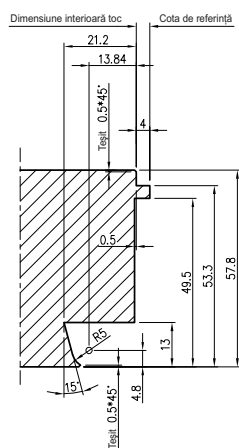


Picioar de adaptare în T, etanșat, Art.-Nr.: 679902



Armătură, Art.-Nr.:861150

Toc, Art.-Nr.: 670100



Șurub pentru fereastră 5 x 70 mm